

Technical Bulletin

Bulletin Number: 463 Revision Number: R-02

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SUBJECT: VALIDATOR DOOR AND HINGE ASSEMBLY

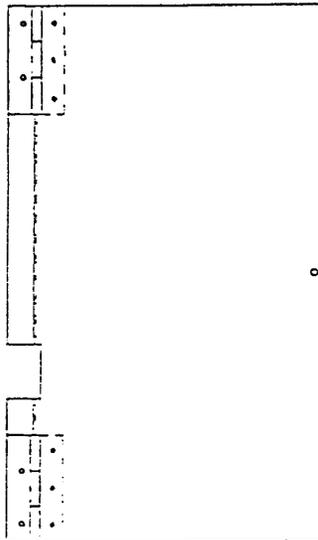
MODELS AFFECTED:

- A. Non VRV Pepsi-Cola Magnum Circular Venders Serialized 0001-2858DJ to 0001-6183BS
- B. Non VRV Coca-Cola Landscape Venders Serialized 0001-2949DK to 0001-6123BR.
- C. Generic Round Venders Serialized 0001-3036AM to 0001-6294AU.

REASON: To provide a security door which closes over the validator area to deter vandals.

ORDER:

- 1 - 492,051,20x.x3 Validator Door and Hinge Assembly
- 4 - 900,301,50x.x1 Screw, Phil Pan #8-18x½" (without washer)
- 1 - 900,301,65x.x1 Screw, Phil Pan #8-18x½" (with washer)



Validator Door and Hinge Assembly
492,051,20x.x3

Installation Instructions:

1. Place the validator door and hinge assembly in position so it covers the back of the validator.
2. Place the validator door and hinge assembly in position with the hinge on the left. See figure 1.
3. Mark the four hole locations, labeled "A" in figure 1, on the main door flange.
4. Remove the validator door and hinge assembly.
5. Drill a $\frac{3}{16}$ " (.1875") hole at each of the four marked positions.
6. Place the validator door and hinge assembly pack in position so the validator door hinges go behind the main door flange.
7. Align the four holes and secure with four self drilling screws (900,301,50x.x1).
8. If a need arises to secure the right side of the validator door, a hole has been provided in the validator door. Install a phil pan screw with washer (#8-18x $\frac{1}{2}$ ") to secure.

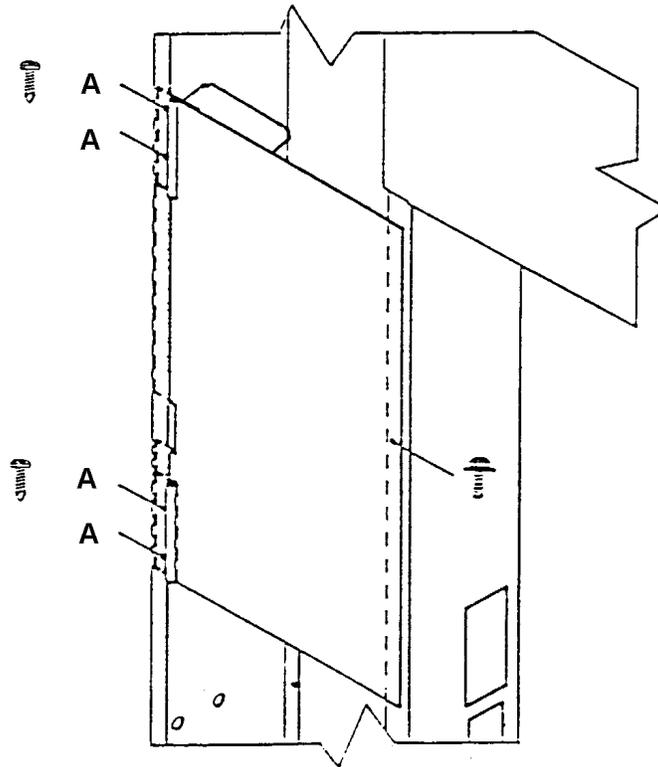


Figure 1